



# Case Study # 104

## Wastewater Odor Treatment

A number of sources in the wastewater treatment process such as the headworks, aeration tanks, settling tanks and dewatering press can produce high-intensity odors from gaseous sulfide emissions. The most common sulfides are hydrogen sulfide (H<sub>2</sub>S) and methyl mercaptan.

The highlighted installation was for a major municipality in the southeast and utilizes Verantis' new, high efficiency 3-K Tellerette Packing. This design operates at a velocity over 600 fpm or 20% higher than traditional designs. This enabled us to reduce the tower diameter saving space and reducing pumping requirements. Full scale performance tests confirmed the high removal efficiency at the increased velocity. The system also utilizes the Verantis high efficiency, backward curved CLUB series FRP fans.



Product Literature: (click on links to take you to the literature)

[SPT Bulletin 12-2](#)

[3-K Tellerette Curve 12-10.14](#)

[CLUB Fan Bulletin 11-4](#)

<b>Application</b>	Odor Control
<b>Exhaust Volume</b>	10,000 ACFM 38,000 ACFM 55,000 ACFM
<b>Exhaust Temperature</b>	90° F
<b>Contaminant</b>	Hydrogen Sulfide Methyl Mercaptan
<b>Removal Efficiency</b>	99.5%
<b>Scrubbing Solution</b>	Dilute NaOH & NaOCl
<b>Exhaust Pressure</b>	3" W.C.
<b>Materials of Construction</b>	FRP